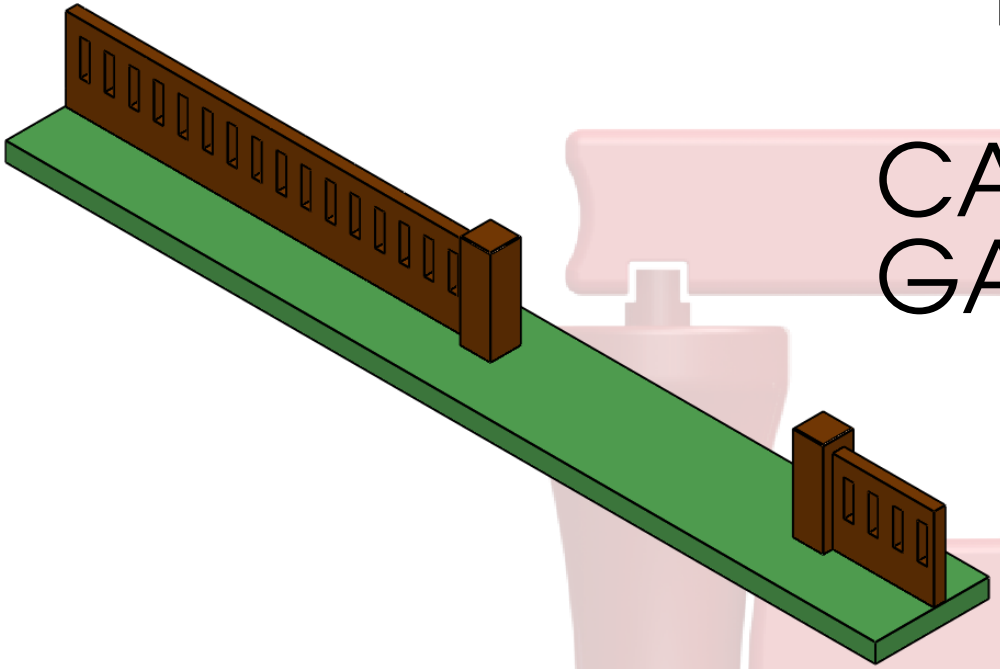
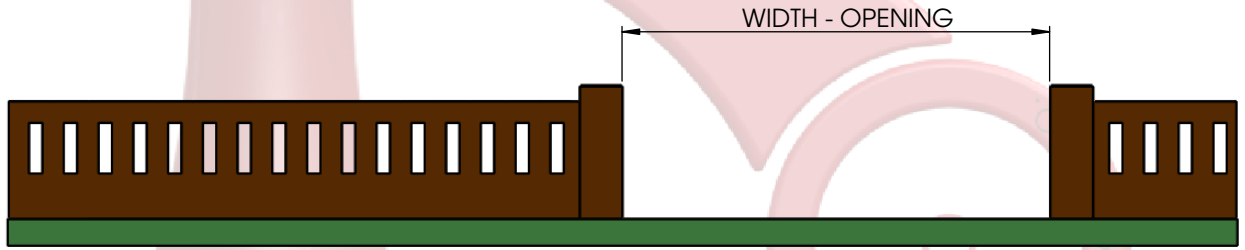
WEIGHT: kg

CANTILEVER INDUSTRIAL GATE





CUSTOMER APPROVAL:		
COMPANY:		
SALES PERSON:		
NAME:		
SIGN:		
DATE:		
MATERIAL:	THICKNESS: mm	
DO NOT SCALE DRAWING	REVISION:	FINISH:

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APPV'D	SY	SY	22/01/16
MFG	TOM	TM	22/01/16
Q.A	BARRY	BN	22/01/16

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS TOLERANCES TO 0.25MM — DEBUR AND BREAK SHARP EDGES

TITLE:
RICHMOND WHEEL & CASTOR CO.

DWG NO.
How to Industrial GATE

A3

FILE LOCATION: C:\RichmondVault\Standard Products\GATE PRODUCTS\Details\Model\ Design/ Drafting

STATE: Design/ Drafting

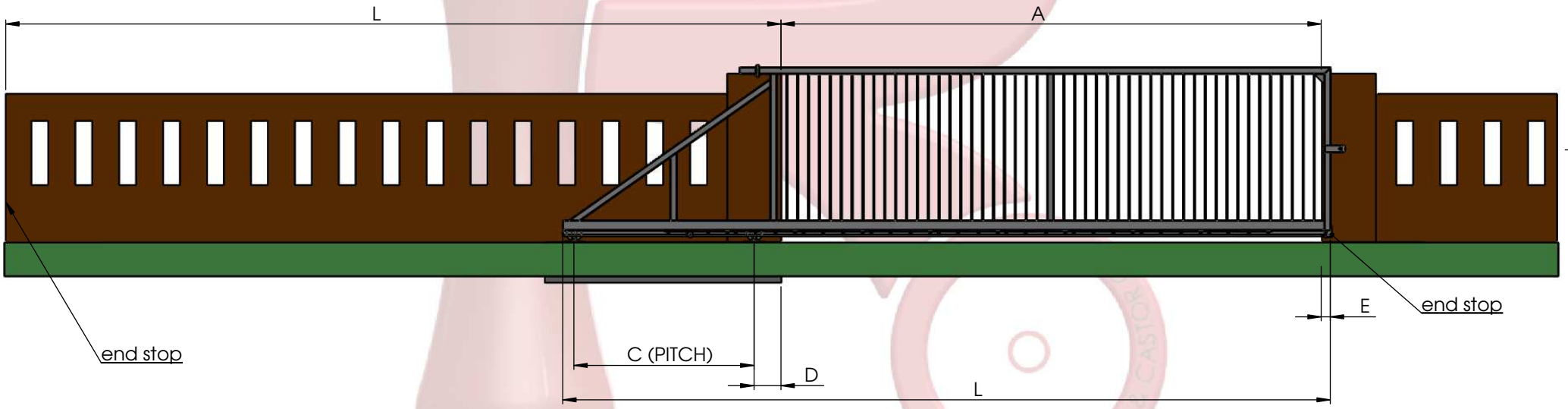
Contilevever gate introduction

CONSIDERATIONS:

The nature of a cantilever gate is to "suspend" over the opening their for you should design and costruct your gate with as many cross-diagonal braces as possible to stiffen the overall gate to prevent sag.
Gate design and strength then becomes a trade off between:

1. Aesthetics
2. Strength
3. Reducing weigth

If your calculations produce a favourable result you may be able to relax a little on your gate design but on the other hand if your calculations are showing that you are close to the limits you need to think seriously about looking at another series of cantilever hardware or reducing weight but at the same time ensuring you have good cross support.



TIPS TO REMBER;
Weigth of the gate to be keept to a minium.
"D" Keep the distance to the first trolly and the opening to a minium.
"C" (PITCH) Increasing centure distance between the first and second trolley will improve calculation. Rough rule is approximatly 1/3 of gate opening.

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DEBUR AND BREAK SHARP EDGES

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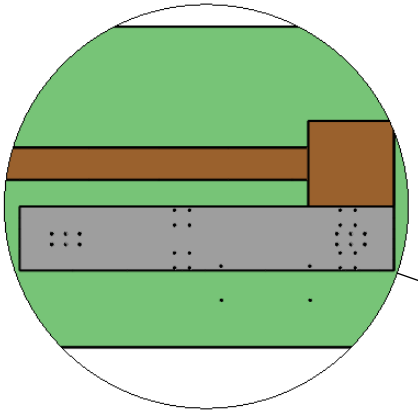
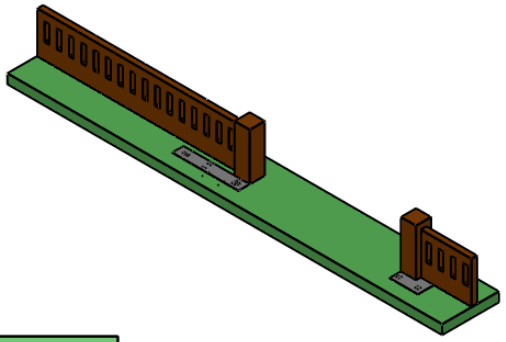
DWG NO. How to Industrial GATE A3

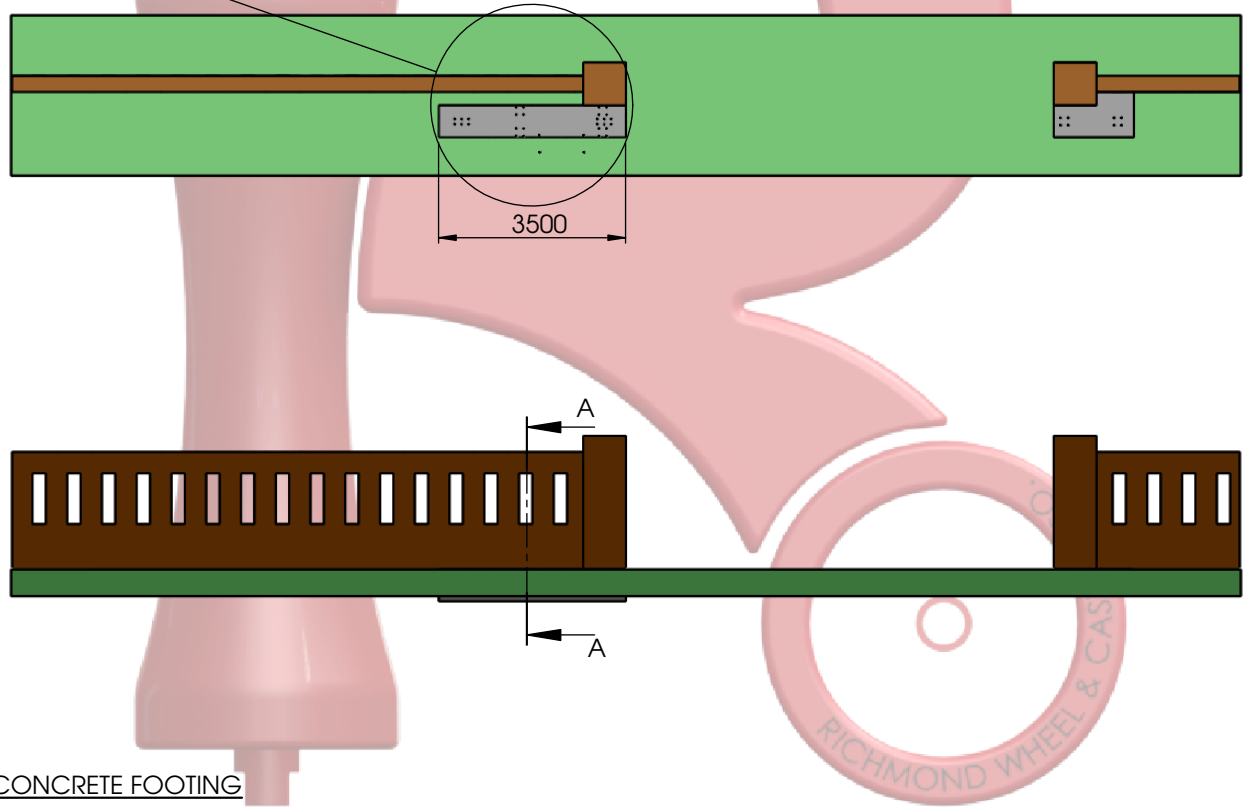
STATE Design/ Drafting | SHEET 2 OF 10

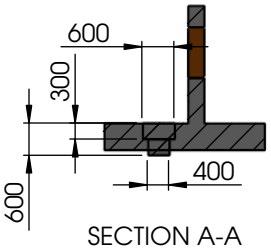
Concrete footing construction



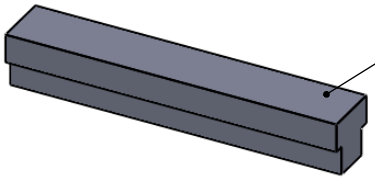
DETAIL B
SCALE 1 : 50







SECTION A-A
FOOTING DETAIL



CONCRETE FOOTING

Cubic Millimeters: 1050000000.0mm3
Cubic Meters: 1.05m3

Concrete Mass: 2,526.86kg

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MFG	TOM	TM	22/01/16
Q.A	BARRY	BN	22/01/16

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TOLERANCES TO 0.25MM

DEBUR AND BREAK SHARP EDGES

WEIGHT:

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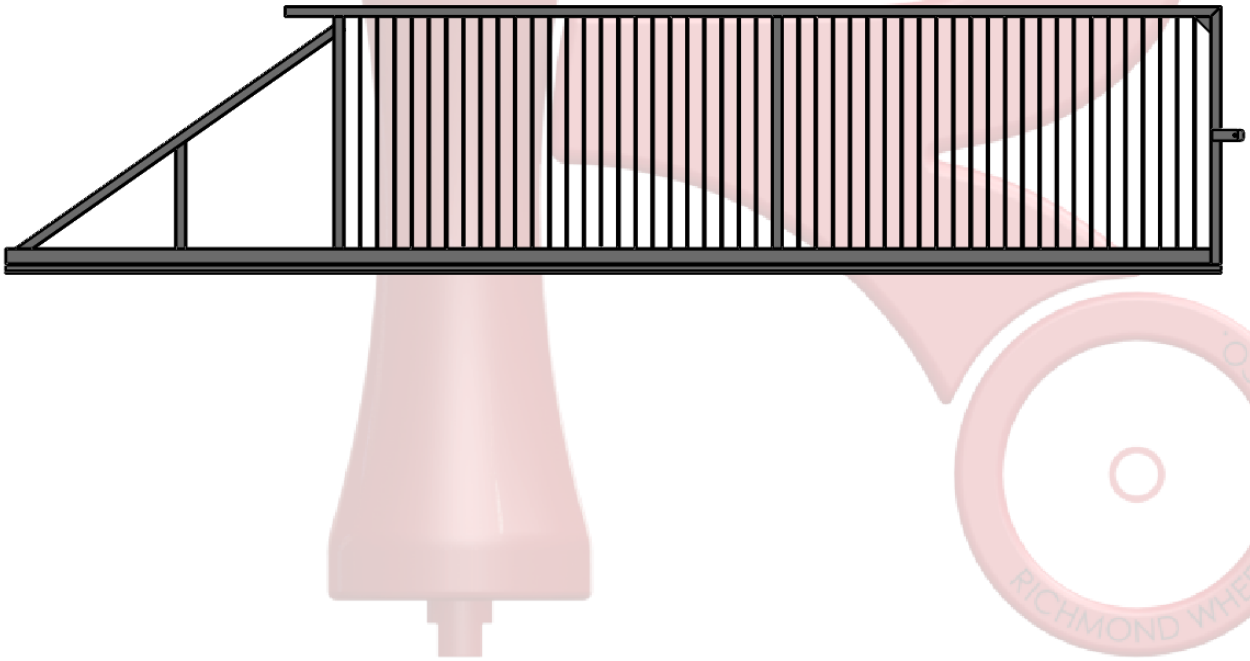
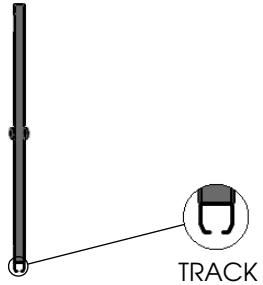
RICHMOND WHEEL & CASTOR CO.

DWG NO. How to Industrial GATE A3

STATE Design/ Drafting | SHEET 3 OF 10

Typical gate construction





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MFG	TOM	TM	22/01/16
Q.A	BARRY	BN	22/01/16

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DEBUR AND BREAK SHARP EDGES

WEIGHT: 636.94kg

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DWG NO. How to Industrial GATE A3

SHEET 4 OF 10

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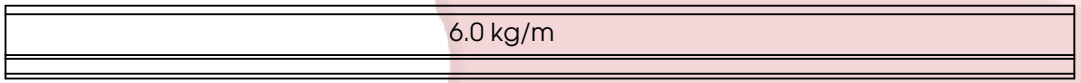
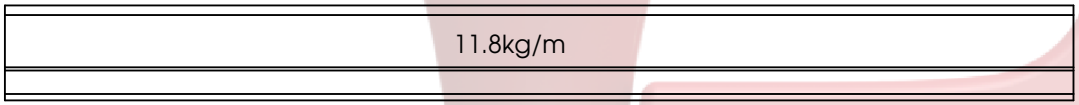
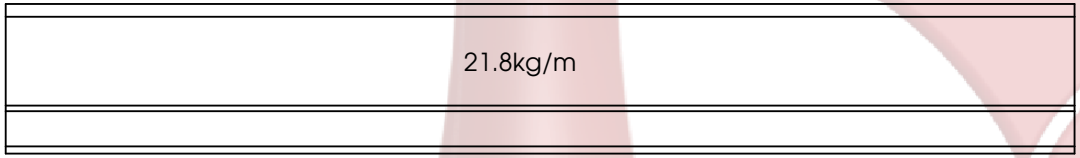
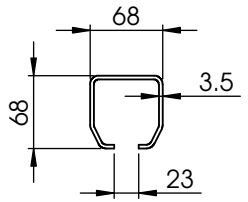
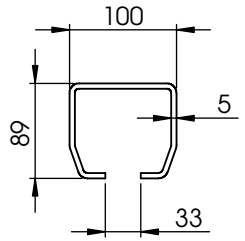




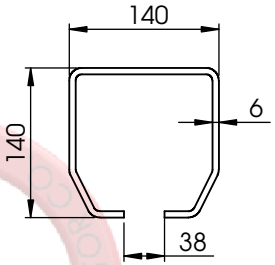




GTR023
Max gate opening: 5m
Max gate weight: 600 kg
Length: 5800mm



GTR024
Max gate opening: 7m
Max gate weight: 1000 kg
Length: 5800mm



GTR025
Max gate opening: 14m
Max gate weight: 2000kg
Length: 5800mm

Cantilever galvanised gate channel: C.G.C Sections supplied in 5.8m lengths

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Q.A	BARRY	BN	22/01/16

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DEBUR AND BREAK SHARP EDGES

WEIGHT: 21.30

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DWG NO. How to Industrial GATE A3

SHEET 5 OF 10

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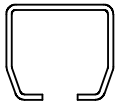
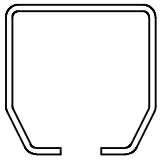
Cantilever parts match to channel size

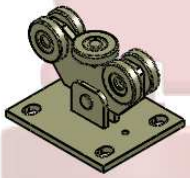
GTR023
Max gate opening: 5m
Max gate weight: 600 kg
Length: 5800mm

GTR024
Max gate opening: 7m
Max gate weight: 1000 kg
Length: 5800mm

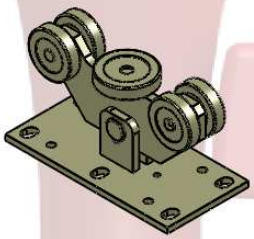


GTR025
Max gate opening: 14m
Max gate weight: 2000kg
Length: 5800mm

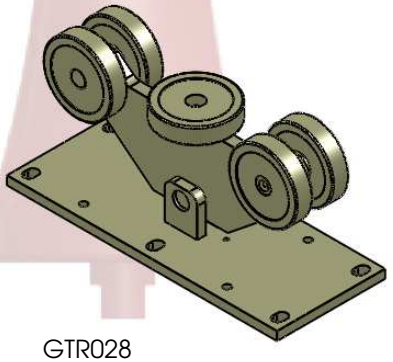




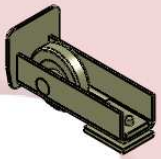
GTR026
CANTILEVER GATE WHEEL (5 WHEELS)



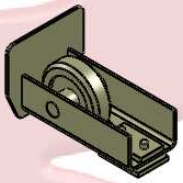
GTR027
CANTILEVER GATE WHEEL (5 WHEELS)



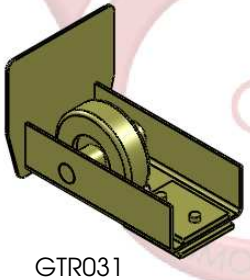
GTR028
CANTILEVER GATE WHEEL (5 WHEELS)



GTR029
GUIDE WHEEL



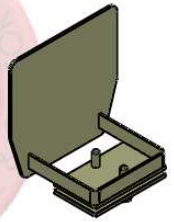
GTR030
GUIDE WHEEL



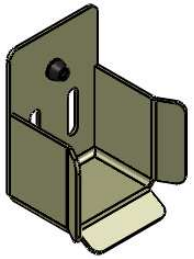
GTR031
GUIDE WHEEL

GTR034
CHANNEL END CAP

GTR035
CHANNEL END CAP



GTR036
CHANNEL END CAP



GTR032
END CATCH

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Q.A	BARRY	BN	22/01/16

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DEBUR AND BREAK SHARP EDGES

WEIGHT: 21.30

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DWG NO. How to Industrial GATE A3

SHEET 6 OF 10

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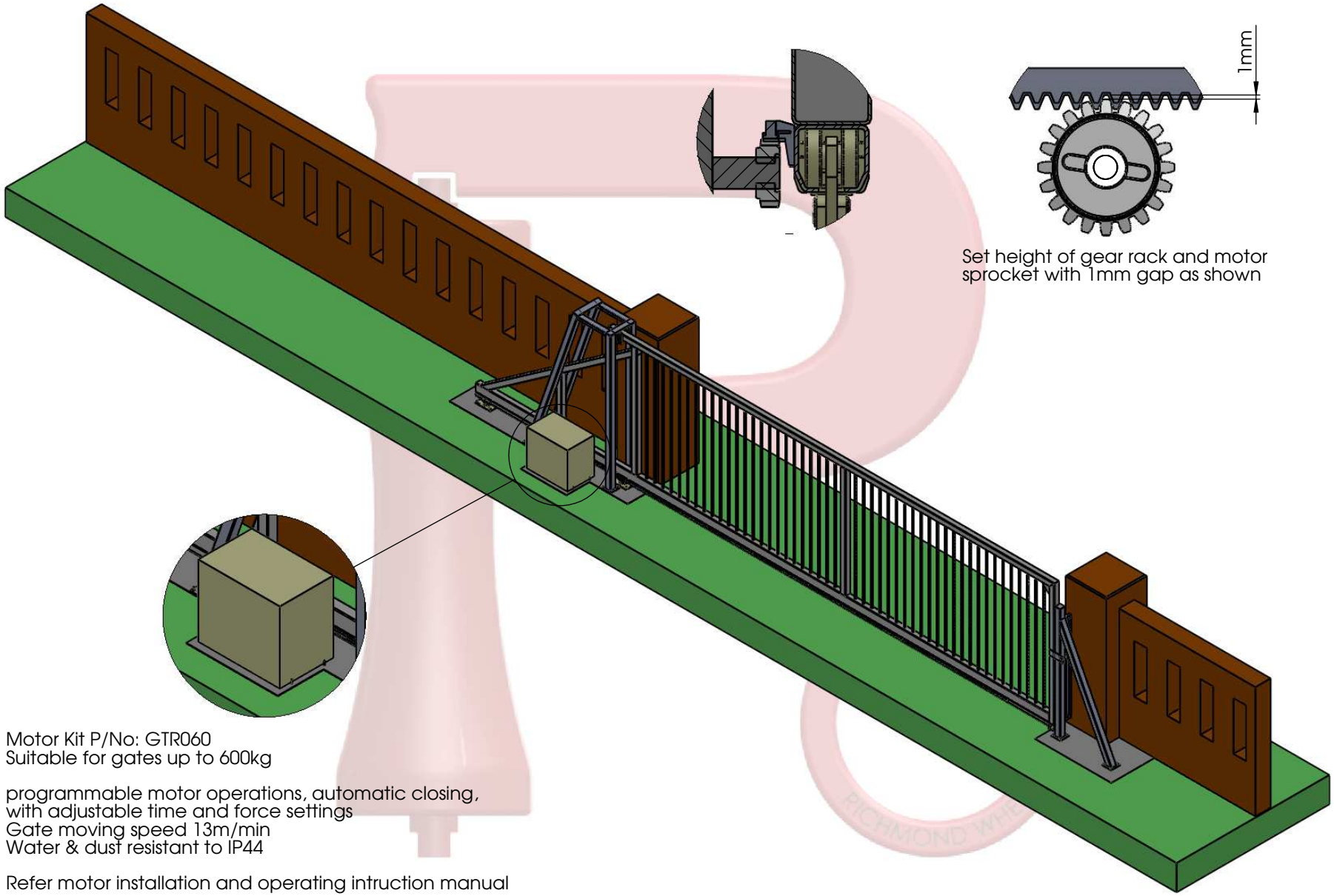

Set height of gear rack and motor sprocket with 1mm gap as shown

Motor Kit P/No: GTR060
Suitable for gates up to 600kg

programmable motor operations, automatic closing, with adjustable time and force settings
Gate moving speed 13m/min
Water & dust resistant to IP44

Refer motor installation and operating intruction manual

Refer Richmond Castors for gates over 600kg

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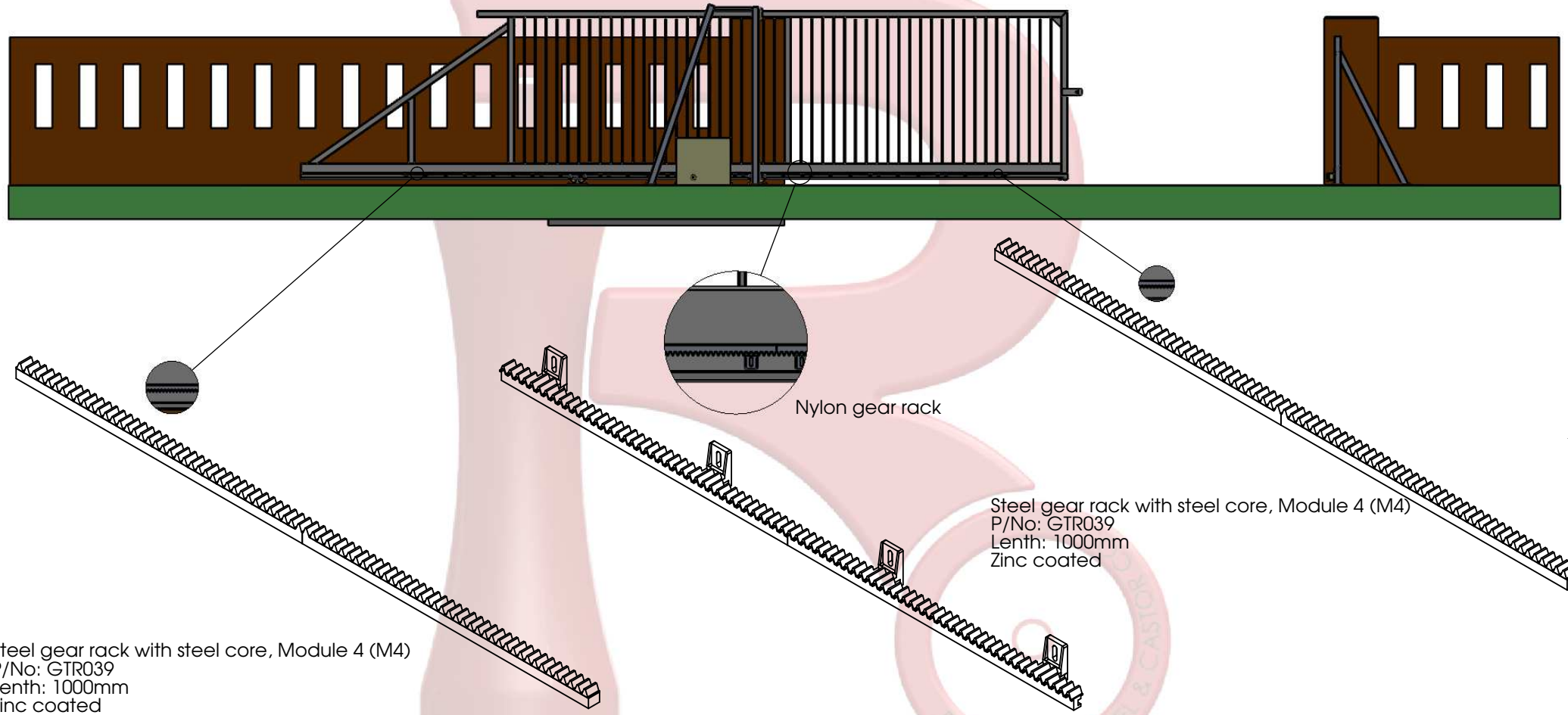

Tip:
Steel gear rack to be used at either ends to assit with start up and stoping of the gate.

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DEBUR AND BREAK SHARP EDGES

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DWG NO.

How to Industrial GATE

A3

SHEET 8 OF 10

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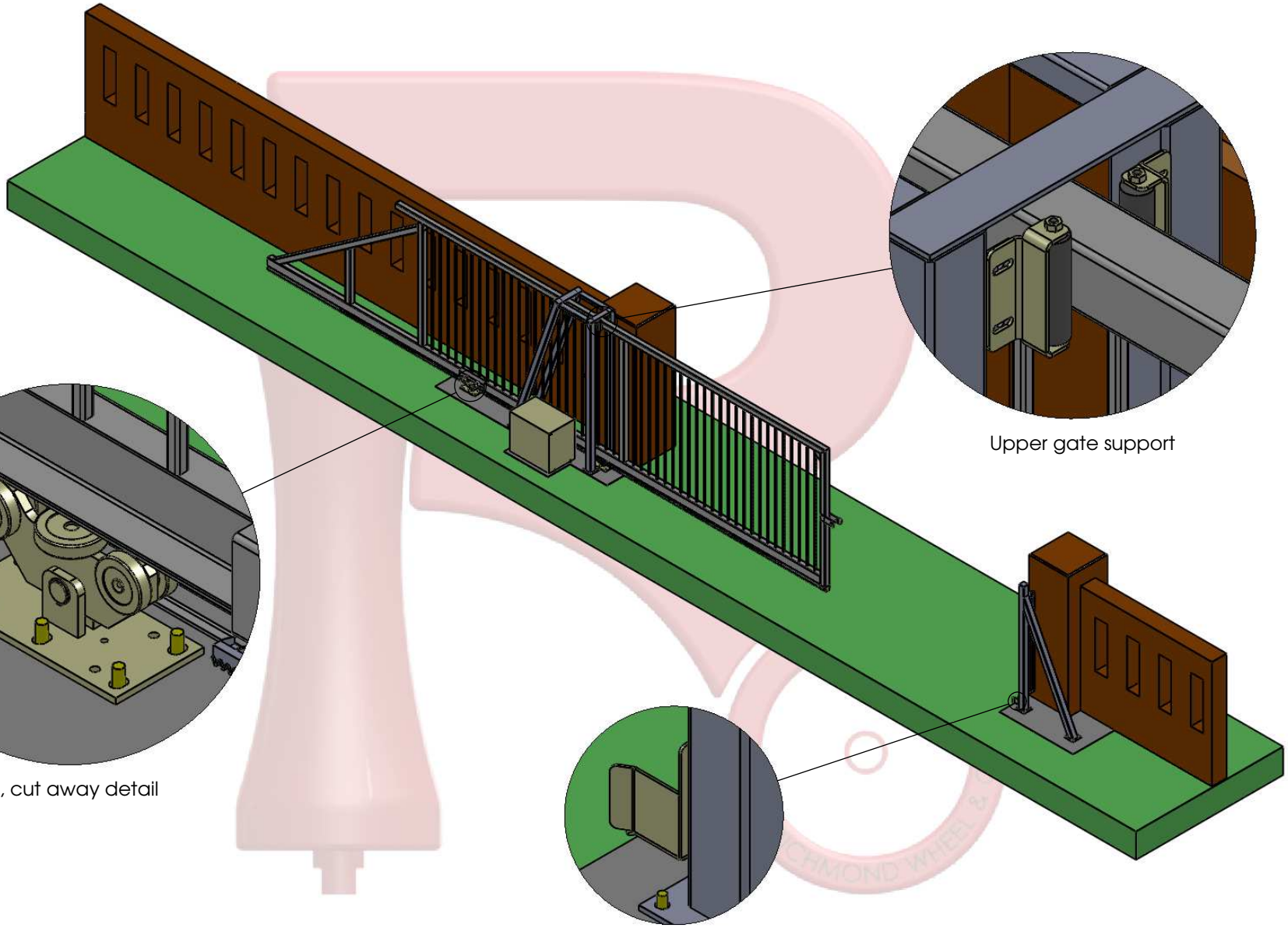
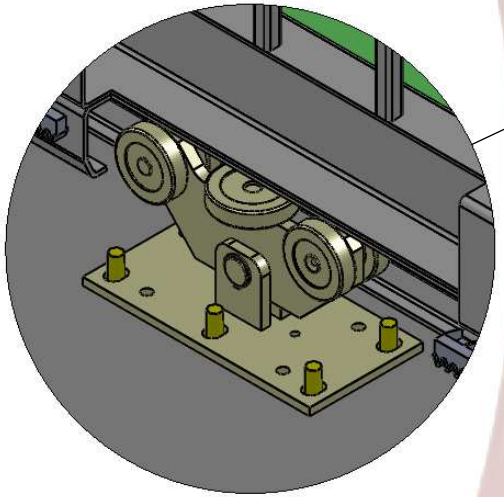


Upper gate support



wheel set, cut away detail

Gate end catch

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How to Industrial GATE

SHEET 9 OF 10

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